

5/20

| | | | |
|---------------------------------|--|---------------------|---------|
| DART AEROSPACE LTD | | Work Order: | 23028 |
| Description: Label Plate | | Part Number: | D3352-1 |
| Dwg: D3352 Rev. A | | Qty: | 512 |
| Page 1 of 1 | | | |

| Step | Location | Procedure | By | Date | Qty |
|------|----------|--|----|----------|-----|
| 1 | DC | Issue Traveler | CH | 05.04.13 | 512 |
| 2 | GA | Fabricate as per Dwg D3352 Material: AISI 1010-1025 or ASTM A36/A366/A1008 or CSA G40-21, 38W/44W/50W/60W/70W series steel 16 gauge, 0.060" thick (M1010-S16GA) Identify for D3352-1 Batch: M 9131 | SB | 05/05/18 | 12 |
| 3 | GA | Deburr | SB | 05/05/18 | 12 |
| 4 | QC6 | Inspect dimensions and work to Step 3 | J | 05/05/18 | 12 |
| 5 | ST | Identify and Stock in WS cell | MA | 05/05/25 | 12 |
| 6 | AC | Cost / part: 2.17 | AP | 05/05/30 | 12 |
| 7 | DC | Close W/O 2.17 Inspect Level 21 | CH | 05.05.31 | 12 |

| Rev | Date | Change | Revised By | Approved |
|-----|----------|-----------|------------|----------|
| A | 05.02.09 | New issue | KJ/JLM | |

RELEASED
05/05/18

| W/O: | | WORK ORDER CHANGES | | | | | |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE | By | Date | Qty | Approval Mfg / Design Mgr | Approval QC Inspector |
| | | | | | | | |
| | | | | | | | |

| NCR: | | WORK ORDER NON-CONFORMANCE (NCR) | | | | | | |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC Section A | Corrective Action Section B | | | Verification Section C | Approval Design Mgr | Approval QC Inspector |
| | | | Initial Design Mgr | Action Description Design Mgr | Sign & Date | | | |
| | | | | | | | | |
| | | | | | | | | |
| | | | | | | | | |

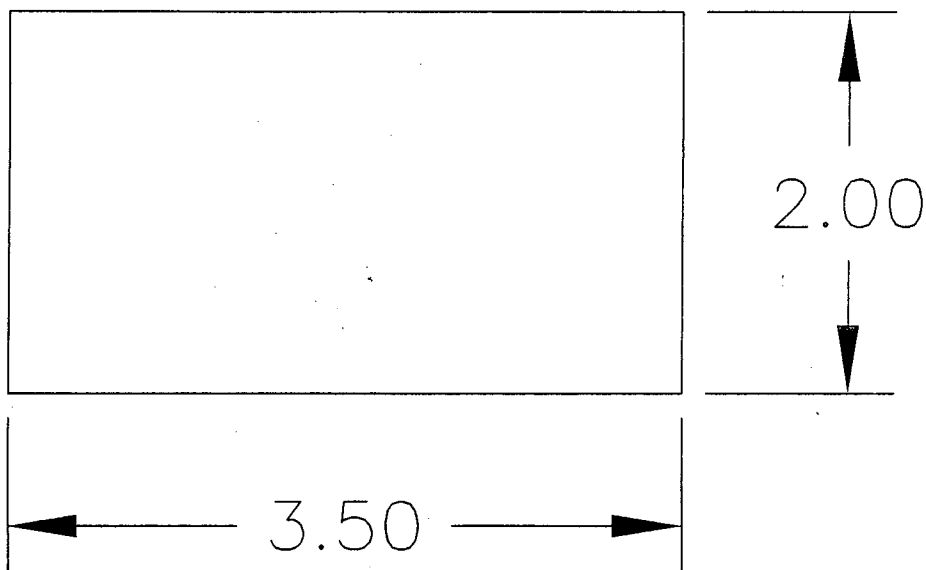
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____



| | | | |
|------------------|----------------------|---|------------------------|
| DESIGN PH | DRAWN BY PH | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| CHECKED H | APPROVED H | DRAWING NO. D3352 | REV. A SHEET 1 OF 1 |
| DATE 04.11.16 | TITLE LABEL PLATE | | SCALE 1:2 |
| A | 04.11.16 | NEW ISSUE | |



D3352-1 LABEL PLATE

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40.21, 38W/44W/50W/60W/70W SERIES STEEL 16 GAUGE (0.060 THICK) (REF DART SPEC. M1010-S16GA)
- 2) BREAK ALL SHARP EDGES TO 0.005 TO 0.015
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

SHOP COPY
DATE 04.12.16
ENGINEER TLO

WORK ORDER
NO. 23028

RELEASED

04.12.16 H

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Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Apr 12, 2005
02:25 pm

Work Order No : 0023028
Project Name : D3352-1
Project For : WK520
Work Order Type : Main
Main WO Number :
House Part Number : D3352-1
Description : Label Plate
Manufactured : Yes
Amount Req'd : 512
Amount Done : 0
Start Date : 04-12-05
Est Finish Date : 05-15-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

| | Estimated | Actual | Var. % | Posted | To Post |
|-------------------|-----------|--------|--------|--------|---------|
| Material Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Engineering Hours | 0.00 | 0.00 | 0.00 | | |
| Engineering Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Production Hours | 0.00 | 0.00 | 0.00 | | |
| Production Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Packaging Hours | 0.00 | 0.00 | 0.00 | | |
| Packaging Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| OverHead Hours | 0.00 | 0.00 | 0.00 | | |
| OverHead Cost | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| CNC Hours | 0.00 | 0.00 | 0.00 | | |
| CNC | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Misc. Hours | 0.00 | 0.00 | 0.00 | | |
| Misc. | 0.00 | 0.00 | 0.00 | 0.00 | 0.00 |
| Burden | 0.00 | 0.00 | 0.00 | | |
| Total Cost | 0.00 | 0.00 | 0.00 | | |
| Mark up | 0.000 | 0.000 | | | |
| Selling Cost | 0.00 | 0.00 | | | |

| | Estimated | Actual |
|------------------------|-----------|--------|
| Labour Hrs/Amount Done | 0.00 | 0.00 |
| Profits/(Loss) | 0.00 | 0.00 |